

P-NUMBER CHART

GROUPING OF BASE METALS INTO P-NUMBERS

P-NUMBER	GENERAL DESCRIPTION	TYPICAL MATERIAL SPECIFICATIONS WITHIN THIS P-NUMBER GROUP
1	Carbon Steel	SA-36, SA-106 GR B, SA-350 GR LF1, SA-516 GR 70
3	0.5% Cr & 0.5% Mn Steels	SA-209 T1, SA-213 T2, SA-234 WP1, SA-335 P1 & P2
4	1.25% Cr-Mn Steels	SA-182 F11 CL 1, SA-213 T11, SA-335 P11
5A	2.25% Cr Mn Steels up to 75 ksi	SA-182 F22 CL 1, SA-213 T22, SA-335 P22
5B	5% to 9% Cr-Mn Steels up to 85 ksi	SA-182 F5 & F8, SA-213 T5 & T9, SA-234 WP5 & WP9
5C	2.25% to 9% Cr-Mn Steels over 85 ksi	SA-182 F3V, SA-336 F3V, SA-508 3V, SA-541 3V
6	Stainless Steel - Martensitic	SA-216 TP410 & TP420, SA-182 F6B, F6BH & F429, A473 410
7	Stainless Steel - Ferritic	SA-240 TYPE 405, 409, & 410S, SA-240 TYPE 430
8	Stainless Steel - Austenitic	SA-182 F304L, SA-182 F316L, SA-240 TYPE 304L & 316L
9A	2% Ni Steel	SA-182 FR, SA-234 WPR, SA-333 GR 9, SA-350 LFP9
9B	3% Ni Steel	SA-333 3, SA-350 LFS, CL 2
9C	4.5% Ni Steel	SA-352 LC4
10A	Low Alloy Steel	SA-225 C & D, SA-487 GR 1, CL A & B
10B	Low Alloy Steel	SA-215 T17
10C	Low Alloy Steel	SA-512 UNS K02900
10H	Stainless Steel - Duplex	SA-240 S31803, S32205 & S32750, SA-789 S32205
10I	Stainless Steel - High Cr	SA-182 FXM-270B, SA-240 S44435, SA-336 FXM-270B
10J	Stainless Steel - High Cr & Mn	SA-240 S44700, SA-248 S44755, SA-479 S44700
10K	Stainless Steel - High Cr, Mn & Ni	SA-240 S44700, SA-248 S44755, SA-479 S44700
11A	HSLA (High Strength Low Alloy)	SA-333 B, SA-420 WPL8, SA-533 TYPE A, CL 3
11B	HSLA (High Strength Low Alloy)	SA-517 A, E, F, & B, SA-592 F
11C	Age Hardening Alloy Steel Forgings	A659 TYPE A, CL 1
15E	9% Cr Creep strength enhanced	SA-182 P92, SA-213 T91 & T92, SA-335 P91 & P92
21	Aluminum - 1000 & 3000 series	SB-209 A95050, SB-221 A91100, SB-234 A91050
22	Aluminum - 5000 series	SB-209 A95052, SB-221 A95454, SB-234 A95052
23	Aluminum - 6000 series	SB-209 A96061, SB-221 A96061, SB-221 A96063
25	Aluminum - 5000 series	SB-209 A95456, SB-221 A95456, SB-241 A95086
26	Aluminum Castings	SB-26 A24430 & A03550
31	Copper	SB-171 C10200, SB-152 C10400, SB-187 C10200
32	Brass	SB-171 C28000, SB-135 C23000, SB-283 C46400
33	Cu-Si Alloys	SB-198 C65500, SB-283 C65500
34	Cu-Ni Alloys	SB-171 C70400, SB-359 C70600, SB-466 C71500
35	Aluminum Bronze Alloys	SB-171 C60800, SB-148 C95500, SB-150 C61400
41	Nickel Alloys	SB-160 N02200, SB-161 N02200, SB-162 N02200
42	Ni-Cu Alloys	UNS N04400, N04405 (MONEL)
43	Ni-Cr-Fe Alloys	UNS N06600, N06625, N10276 (INCONEL & HASTELLOY)
44	Ni-Mo & Ni-Mo-Cr Alloys	UNS N06022, N10629, N10665, N10675 (HASTELLOY)
45	Ni-Cr-Fe & Ni-Fe-Cr-Mo-Cu Alloys	UNS N08800, N08800, N08910, N08825 (INCOLOY)
46	Ni-Cr-Si Alloys	UNS N06045, N06330, N10160
49	Ni-Cr-Co-Mo-Fe-W Alloys	SB-615 UNS R31233 SB-618 UNS R31233
51	Titanium Alloy 35-58 ksi	UNS R50250, R50400, R52400, R52404
52	Titanium Alloy 65-70 ksi	UNS R50550, R53400
53	Titanium Alloy 90 ksi	UNS R56320, R56323
61	Zirconium 55 ksi	SB-523 TYPE R60702 - ALL PRODUCT FORMS UNS R60702
62	Zirconium 70-80 ksi	SB-523 TYPE R60705 - ALL PRODUCT FORMS UNS R60705

TO REDUCE THE NUMBER OF PROCEDURES QUALIFICATIONS REQUIRED, BASE METALS HAVE BEEN GROUPED INTO PROCEDURE GROUPS WITH ESSENTIALLY COMPARABLE CHARACTERISTICS (IT IS FOR PROCEDURE 1, THESE CATEGORIES OR ASSIGNMENTS DO NOT IMPLY THAT BASE METALS MAY BE INDETERMINATELY SUBSTITUTED WITHOUT CONSIDERATION OF COMPATIBILITY, SOUND ENGINEERING SENSE MUST COVER THE MATERIAL. 2. SPECIFICATION IS ESSENTIALLY EQUIVALENT TO THE PRODUCT FORM, THE TYPE OR GRADE OF THAT SPECIFICATION CAN DRAMATICALLY CHANGE THE P-NUMBER CLASSIFICATION. SO ALWAYS INCLUDE & REFERENCE BOTH. 3. SA-333 T2 - P-NUMBER 3, SA-213 T11 - P-NUMBER 4 & SA-213 T22 - P-NUMBER 5. SA-335 P1 - P-NUMBER 3, SA-335 P11 - P-NUMBER 4, SA-335 P22 - P-NUMBER 5. SA-335 P91 - P-NUMBER 15E. SA-335 P92 - P-NUMBER 15E.

Asme P Numbers Welding Engineer

JG Myers



Asme P Numbers Welding Engineer:

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Table of Contents Asme P Numbers Welding Engineer

1. Understanding the eBook Asme P Numbers Welding Engineer
 - The Rise of Digital Reading Asme P Numbers Welding Engineer
 - Advantages of eBooks Over Traditional Books
2. Identifying Asme P Numbers Welding Engineer
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Asme P Numbers Welding Engineer
 - User-Friendly Interface
4. Exploring eBook Recommendations from Asme P Numbers Welding Engineer
 - Personalized Recommendations
 - Asme P Numbers Welding Engineer User Reviews and Ratings
 - Asme P Numbers Welding Engineer and Bestseller Lists

5. Accessing Asme P Numbers Welding Engineer Free and Paid eBooks
 - Asme P Numbers Welding Engineer Public Domain eBooks
 - Asme P Numbers Welding Engineer eBook Subscription Services
 - Asme P Numbers Welding Engineer Budget-Friendly Options
6. Navigating Asme P Numbers Welding Engineer eBook Formats
 - ePub, PDF, MOBI, and More
 - Asme P Numbers Welding Engineer Compatibility with Devices
 - Asme P Numbers Welding Engineer Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Asme P Numbers Welding Engineer
 - Highlighting and Note-Taking Asme P Numbers Welding Engineer
 - Interactive Elements Asme P Numbers Welding Engineer
8. Staying Engaged with Asme P Numbers Welding Engineer
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Asme P Numbers Welding Engineer
9. Balancing eBooks and Physical Books Asme P Numbers Welding Engineer
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Asme P Numbers Welding Engineer
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Asme P Numbers Welding Engineer
 - Setting Reading Goals Asme P Numbers Welding Engineer
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Asme P Numbers Welding Engineer
 - Fact-Checking eBook Content of Asme P Numbers Welding Engineer
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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