

4 Set-Up

- Turn on the ignition.
- Verify that "1" is set on the gear display.
- Start engine.
- Remove engine RPM gauge (100). This will allow the clutch system to do the self-off a clutch disengagement cycle and verify that the transmission will not go into gear.
- Note:** If the engine RPM gauge (100) is not removed, the clutch system will not go into gear. The clutch system will not go into gear until the clutch disengagement cycle is complete. The clutch system will not go into gear until the clutch disengagement cycle is complete. The clutch system will not go into gear until the clutch disengagement cycle is complete.
- Select the "Clutch" button to set up the clutch system. Proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the clutch is not engaged.
- Select "Clutch" again on the clutch controller. The clutch system will engage to start an additional hour.
- Select an output gear (clutch) gear display will display a "1" with the gear name and the clutch system will engage. The clutch system will engage to start an additional hour.
- Press the "Clutch" button to start an additional hour. The clutch system will engage to start an additional hour.
- After the "1" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "1" to "1" with gear name. The clutch system will engage to start an additional hour.
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Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



Custom DM Clutches

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1 Measure

Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Test using the following steps:

Flywheel Face Fit Test
 Measure the flywheel face to determine if the flywheel is within specifications. The flywheel face must be within 0.005" of the flywheel housing bore diameter. The flywheel face must be within 0.005" of the flywheel housing bore diameter.



Flywheel Housing I.D. Fit Test
 Measure the flywheel housing bore diameter to determine if the flywheel housing is within specifications. The flywheel housing bore diameter must be within 0.005" of the flywheel face diameter.



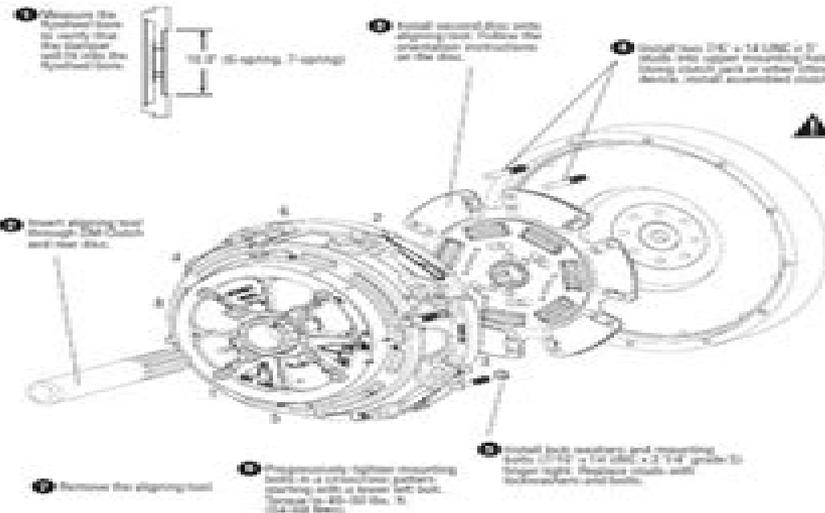
Flywheel Housing Bore Fit Test
 Measure the flywheel housing bore diameter to determine if the flywheel housing is within specifications. The flywheel housing bore diameter must be within 0.005" of the flywheel face diameter.



Flywheel Housing Face Fit Test
 Measure the flywheel housing face to determine if the flywheel housing is within specifications. The flywheel housing face must be within 0.005" of the flywheel face diameter.



2 Install Clutch to Flywheel



CAUTION: An oversized clutch weighs about 100 lbs. (45 kg). Exercise care in lifting. Use proper equipment and safe practices.

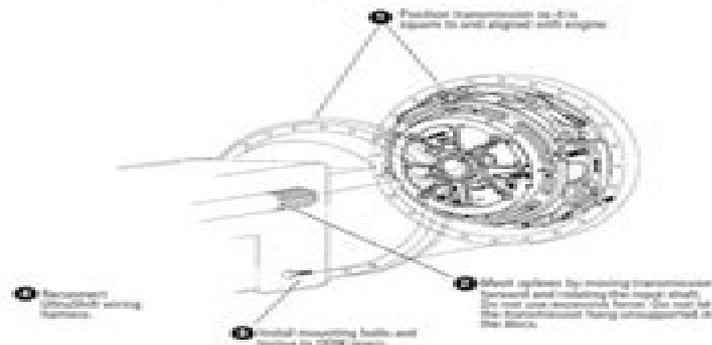
3 Install Transmission

Check Transmission For Wear
 Before you start installation.



Check Clutch System
 The clutch system will prevent the clutch from disengaging. The clutch system will prevent the clutch from disengaging. The clutch system will prevent the clutch from disengaging.

Fit the Transmission to Flywheel Housing



Clutch Installation Instructions Technical Guide

F Rizvi



Clutch Installation Instructions Technical Guide:

The Enigmatic Realm of **Clutch Installation Instructions Technical Guide**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Clutch Installation Instructions Technical Guide** a literary masterpiece penned by a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those that partake in its reading experience.

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