

- 4 1 remarkable
2 are made up of
3 skill
4 impact
5 wages
6 migrate
7 wealthy
8 vital

Unit 5

- 1 Student's own answers
2 They are night-vision goggles, for seeing and working in the dark.
3 1 No, they are strangers who haven't met before.
2 Waiters guide guests to their seats.
3 Yes, minor accidents such as spilling drinks are common.
4 Because they do not know how far they are from the person they are talking to.
4 Reason 1 D
Reason 2 B
Reason 3 H
5 The text describes an unusual method of dating. Strangers sit in darkness and get to know each other. People try to impress others with their conversation. Waiters wear goggles for seeing in the dark and guests eat with their fingers. At the end of the meal, the participants see everybody else.
6 1 craze
2 goggles
3 diners
4 close
5 course

Unit 6

- 1 1 B 3 A
2 D 4 C
2 1 Because he didn't have enough money to rent a room.
2 Sometimes they woke him up, but they usually let him sleep.
3 He explained his daily life on the website.
4 He had four jobs.
3 1 said that he didn't receive any financial help
2 if he lived living in the library
3 has / 's been given a place to live
4 he had four jobs, he didn't have enough money
5 he had not / hadn't made a website, the authorities would not / wouldn't have discovered him
6 kept his books and clothes in the library
4 1 B 3 C 5 F
2 A 4 E 6 D

Unit 7

- 1 Student's own answer
2 Somebody is bullying a younger person.
3 1 Because they think that they are better than the other person.
2 "Rankism" means to make yourself feel better by abusing a person who you think is weaker or who has less prestige socially than you do.
3 Somebodies have power in society; nobodies have no power.
4 The questioner may want to find out what socio-economic class the other person has, what their position in society is.
5 According to the text, we must get rid of rankism before we can deal with the rest of the world's problems.
4 1 status 5 ignored
2 humiliates 6 prevent
3 gender 7 threat
4 measure 8 simultaneously
5 1 was insulted by the boss
2 is a form of discrimination, is common at all levels of society / is common at all levels of society, is a form of discrimination
3 he is / he's admired, he often exploits others / he often exploits others, he is / he's admired
4 what mark he had / he'd got in the exam

Listening

Unit 1

- 1 1 reduce
2 laugh
3 better
3 1 Laughing 100 times is equal to about 15 minutes on an exercise bike.
2 Since the time of the ancient Greeks, thousands of years ago.
3 He makes them laugh with magic, telling stories and making animal shapes with balloons.
4 When children have fun they forget the negative feelings of being ill and they begin to get better.
4 1 spend a week in hospital
2 a clown came to visit them (in hospital)
3 a bit boring
4 you laugh at anything
5 1 That's true.
2 Really?
3 right.
4 Me neither.
5 the same.
6 You're right.

- 6 1 bikes; A /s/
2 diseases; C /z/
3 clowns; B /z/
4 doctors; B /z/
5 exercises; C /s/
6 helps; A /s/
7 jokes; A /s/
8 reduces; C /z/

Unit 2

- 1 1 chatting ✓
2 copying files ✗
3 downloading music ✓
4 hacking ✗
5 playing online games ✓
6 reading emails ✓
2 1 True. She says that his computer has become like a personal friend.
2 False. The other night, he was reading his email at three o'clock in the morning.
3 False. Martin downloads music.
4 False. Kevin plays games online.
5 True. Martin has friends all over the world.
6 False. Jody says that Sandra Bullock and Leonardo DiCaprio spend hours on the internet.
7 False. Kath suggests sending Kevin and Martin an email.
3 1 a laptop
2 his old one wasn't fast enough (and this one) was the cheapest he could afford
3 his old computer to Kath
4 4900
4 1 fast enough
2 the cheapest
3 light as a
4 use it for things like
5 1 You should have told me before.
2 We needn't have worried.
3 They must have seen it on the internet.
4 He must feel great!
5 She can't have realized.

Unit 3

- 1 Student's own answers
2 Student's own answers
3 1 C 3 B 5 A
2 C 4 D 6 D
4 1 Some sort of voluntary work.
2 No, it would be too much like hard work.
3 Doing something connected with the environment, / joining a project to clean up the local river.
4 To look up the local river organization on the internet.

Interactive Reader Section 4 Answer Key

George F. Cole, Christopher E. Smith

Interactive Reader Section 4 Answer Key:

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AGARD Report, 1987 *Statistical Techniques for Manpower Planning* David J. Bartholomew, Andrew F. Forbes, 1979 Textbook on statistical analysis methodologies relating to human resources planning describes mathematical models based on markov chain and renewal theories attrition and labour turnover discusses forecasting techniques regarding labour demand and includes the baseqn computer programme for the statistical computing of career patterns Bibliography pp 273 to 282 diagrams and graphs

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web input file usage use the following options to include creep behavior in the material model definition material creep use the following options to define creep in conjunction with gasket behavior gasket behavior creep abaqus cae usage property module material editor mechanicalplasticitycreep choosing a creep model

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web the strain rate can be defined by creating a variable in a subroutine and assigning it to the desired strain rate value but in order to be better able to answer i need you to explain more

2 2 10 rate dependent plasticity in abaqus standard - Nov 29 2022

web young s modulus $200 \cdot 10^3$ the rate dependence parameters are as follows for the test that verifies the temperature dependencies the power law is entered as a piecewise linear relationship for the cases in which rate dependent test data are specified directly the units are not important

how does abaqus implement the plastic strain rate - Jul 26 2022

web i have a simple question regarding implementation of rate dependent yield in the plasticity module of abaqus for the rate dependent plasticity the flow stress σ has been defined the

rate dependent washington university in st louis - Feb 18 2022

web if this parameter is omitted it is assumed that the rate dependent material behavior depends only on temperature see specifying field variable dependence in material data definition section 16.1.2 of the abaqus analysis user's manual for more information

strain rate dependent component based connection modelling for use - Sep 27 2022

web oct 1 2013 this paper introduces the use of rate dependent springs to component based joint models this allows strain rate hardening as well as strain rate induced reductions in ductility to be included in component spring models for

material data definition massachusetts institute of technology - Apr 03 2023

web abaqus cae usage property module material editor name use the menu bar under the material options list to add behaviors to a material large strain considerations when giving material properties for finite strain calculations stress means true cauchy stress force per current area and strain means logarithmic strain

defining rate dependent yield with yield stress ratios - Mar 02 2023

web abaqus allows you to define a material's yield behavior accurately when the yield strength depends on the rate of straining and the anticipated strain rates are significant you can define strain rate dependence in two ways enter hardening curves at different strain rates directly as described in the following sections

modelling time dependent behavior of buried polyethylene pipes using abaqus - Aug 27 2022

web constant strain rates ranging from 10^{-5} s to 10^{-1} s these strain rate dependent stress strain relations are used in the input file and were simulated using fe modelling using abaqus same size of the specimen i e 12.7 mm diameter and 25.4 mm height is modelled in the fe analysis figure 1 shows the fe mesh developed both