



## Standard Method of Preparing Coal Samples for Analysis<sup>1</sup>

This standard is issued under the fixed designation D 2013; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or approval.

### 1. Scope

1.1 This method<sup>2</sup> covers the reduction and division of gross or divided samples, collected in accordance with Test Methods D 2234, up to and including the individual portions for laboratory analysis.

1.2 Reduction and division procedures are prescribed for coals of the following groups:

1.2.1 *Group A* includes coals that have been cleaned in all sizes.

1.2.2 *Group B* includes all other coals. Unknown coals are to be considered under Group B.

1.2.3 Group A allows smaller weights of laboratory samples to be retained than Group B. These lower weights may be used for particular coals if they have been shown by using the procedure of Annex A1.2 to give a sample preparation and analysis variance which is no more than 20 % of the total allowable variance.

1.3 Two methods are given for preparing the analysis sample for making the moisture determinations:

1.3.1 *Referee Method*—This method shall be used where the possibility of unaccounted changes in moisture content during the reduction and division of the gross or divided sample must be held to a minimum. It is intended to be used for evaluation of nonreferee methods and for testing of equipment. Only under certain conditions will this referee method be directly applicable to routine test programs.

1.3.2 *Nonreferee Method*—This method may be used for routine work.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:

D 197 Test Method for Sampling and Fineness Test of Pulverized Coal<sup>3</sup>

D 410 Method for Sieve Analysis of Coal<sup>4</sup>

D 431 Method for Designating the Size of Coal from its Sieve Analysis<sup>4</sup>

D 2234 Test Methods for Collection of a Gross Sample of Coal<sup>5</sup>

D 3173 Test Method for Moisture in the Analysis Sample of Coal and Coke<sup>6</sup>

D 3174 Test Method for Ash in the Analysis Sample of Coal and Coke from Coal<sup>6</sup>

D 3302 Test Method for Total Moisture in Coal<sup>7</sup>

E 11 Specification for Wire-Cloth Sieves for Testing Purposes<sup>8</sup>

E 177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods<sup>9</sup>

### 3. Significance and Use

3.1 This method is intended to provide an analysis sample of coal from a gross or divided sample that has been collected in accordance with Test Methods D 2234. In addition, a method to determine the percent air dried moisture loss of the sample is provided. The analysis sample can be used to determine the value of the coal represented, its ability to meet specifications, its environmental impact, as well as for other purposes.

### 4. Definitions of Terms Specific to This Standard

4.1 *air drying*—a process of partially drying coal to bring moisture near to equilibrium with the atmosphere in the room in which further reduction and division of the sample is to take place.

4.2 *analysis sample*—final subsample prepared from the original gross or divided sample but reduced to 100 % through No. 60 (250- $\mu\text{m}$ ) sieve and divided to not less than 50 g.

4.3 *bias (systematic error)*—an error that is consistently negative or consistently positive. The mean of errors resulting from a series of observations which does not tend towards zero.

4.4 *C test*—a standard statistical test for homogeneity of variance.<sup>10</sup>

4.5 *divided sample*—a sample that has been reduced in quantity.

4.6 *gross sample*—a sample representing one lot of coal and

<sup>1</sup> This method is under the jurisdiction of ASTM Committee D05 on Coal and Coke and is the direct responsibility of Subcommittee D05.23 on Sampling.

Current edition approved June 15, 2000. Published September 2000. Originally published as D 2013 – 62 T. Last previous edition D 2013 – 86 (1994).

<sup>2</sup> For more detailed explanation of this method see Keller, G. E., "Determination of Quantities Needed in Coal Sample Preparation and Analysis," *Transactions*, Vol. 232, 1965, pp. 218–226.

<sup>3</sup> *Annual Book of ASTM Standards*, Vol. 05.06.

<sup>4</sup> *Discontinued*; see 1995 *Annual Book of ASTM Standards*, Vol. 05.05.

<sup>5</sup> *Annual Book of ASTM Standards*, Vol. 14.02.

<sup>6</sup> Details appear in standard texts. A good text for this purpose is Grubbs, F. E., "An Introduction to Some Precision and Accuracy of Measurement Problems," *JTIVVA*, Vol. 10, No. 4, July 1962, pp. 133–143.

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## **Table of Contents Astm Standard Coal Analysis**

1. Understanding the eBook Astm Standard Coal Analysis
  - The Rise of Digital Reading Astm Standard Coal Analysis
  - Advantages of eBooks Over Traditional Books
2. Identifying Astm Standard Coal Analysis
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Astm Standard Coal Analysis
  - User-Friendly Interface
4. Exploring eBook Recommendations from Astm Standard Coal Analysis
  - Personalized Recommendations
  - Astm Standard Coal Analysis User Reviews and Ratings
  - Astm Standard Coal Analysis and Bestseller Lists
5. Accessing Astm Standard Coal Analysis Free and Paid eBooks
  - Astm Standard Coal Analysis Public Domain eBooks

- Astm Standard Coal Analysis eBook Subscription Services
- Astm Standard Coal Analysis Budget-Friendly Options
- 6. Navigating Astm Standard Coal Analysis eBook Formats
  - ePub, PDF, MOBI, and More
  - Astm Standard Coal Analysis Compatibility with Devices
  - Astm Standard Coal Analysis Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Astm Standard Coal Analysis
  - Highlighting and Note-Taking Astm Standard Coal Analysis
  - Interactive Elements Astm Standard Coal Analysis
- 8. Staying Engaged with Astm Standard Coal Analysis
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Astm Standard Coal Analysis
- 9. Balancing eBooks and Physical Books Astm Standard Coal Analysis
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Astm Standard Coal Analysis
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Astm Standard Coal Analysis
  - Setting Reading Goals Astm Standard Coal Analysis
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Astm Standard Coal Analysis
  - Fact-Checking eBook Content of Astm Standard Coal Analysis
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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