

API 5L PSL 2 Pipe Mechanical Properties
Tensile Strength, Yield Strength, Elongation

Pipe grade	Pipe body of seamless and welded pipes						Weld seam of HPFW, SAW and CDW pipes
	Yield strength ^a		Tensile strength ^a		Ratio ^{a,c}	Elongation (on 50 mm or 2 in)	Tensile strength ^d
	R _{0.2}		R _m		R _{0.2} /R _m	A _g	R _m
	MPa (psi)		MPa (psi)		maximum	%	MPa (psi) minimum
	minimum	maximum	minimum	maximum		minimum	
L245R or BR L245N or BN L245Q or BQ L245M or BM	245 (35 500)	450 e (65 300) e	415 (60 200)	655 (95 000)	0.93	f	415 (60 200)
L290R or X42R L290N or X42N L290Q or X42Q L290M or X42M	290 (42 100)	495 (71 800)	415 (60 200)	655(95 000)	0.93	f	415 (60 200)
L320N or X46N L320Q or X46Q L320M or X46M	320 (46 400)	525 (76 100)	435 (63 100)	655 (95 000)	0.93	f	435 (63 100)
L360N or X52N L360Q or X52Q L360M or X52M	360 (52 200)	530 (76 900)	460 (66 700)	760 (110 200)	0.93	f	460 (66 700)
L390N or X56N L390Q or X56Q L390M or X56M	390 (56 600)	545 (79 000)	490 (71 100)	760 (110 200)	0.93	f	490 (71 100)
L415N or X60N L415Q or X60Q L415M or X60M	415 (60 200)	565 (81 900)	520 (75 400)	760 (110 200)	0.93	f	520 (75 400)
L450Q or X65Q L450M or X65M	450 (65 300)	600 (87 000)	535 (77 600)	760 (110 200)	0.93	f	535 (77 600)
L485Q or X70Q L485M or X70M	485 (70 300)	635 (92 100)	570 (82 700)	760 (110 200)	0.93	f	570 (82 700)
L555Q or X80Q L555M or X80M	555 (80 500)	705 (102 300)	625 (90 600)	825 (119 700)	0.93	f	625 (90 600)
L625M or X90M	625 (90 600)	775 (112 400)	695 (100 800)	915 (132 700)	0.95	f	695 (100 800)
L625Q or X90Q	625 (90 600)	775 (112 400)	695 (100 800)	915 (132 700)	0.97 ^e	f	695 (100 800)
L690M or X100M	690 ^b (100 100) ^b	840 ^b (121 800) ^b	760 (110 200)	990 (143 600)	0.97 ^b	f	760 (110 200)
L690Q or X100Q	690 ^b (100 100) ^b	840 ^b (121 800) ^b	760 (110 200)	990 (143 600)	0.97 ^b	f	760 (110 200)
L830M or X120M	830 ^b (120 400) ^b	1050 ^b (152 300) ^b	915 (132 700)	1 145 (166 100)	0.99 ^b	f	915 (132 700)

Api 5l 45 Edition

Albert A Gayle



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Table of Contents Api 5l 45 Edition

1. Understanding the eBook Api 5l 45 Edition
 - The Rise of Digital Reading Api 5l 45 Edition
 - Advantages of eBooks Over Traditional Books
2. Identifying Api 5l 45 Edition
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Api 5l 45 Edition
 - User-Friendly Interface
4. Exploring eBook Recommendations from Api 5l 45 Edition
 - Personalized Recommendations
 - Api 5l 45 Edition User Reviews and Ratings
 - Api 5l 45 Edition and Bestseller Lists

5. Accessing Api 5l 45 Edition Free and Paid eBooks
 - Api 5l 45 Edition Public Domain eBooks
 - Api 5l 45 Edition eBook Subscription Services
 - Api 5l 45 Edition Budget-Friendly Options
6. Navigating Api 5l 45 Edition eBook Formats
 - ePub, PDF, MOBI, and More
 - Api 5l 45 Edition Compatibility with Devices
 - Api 5l 45 Edition Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Api 5l 45 Edition
 - Highlighting and Note-Taking Api 5l 45 Edition
 - Interactive Elements Api 5l 45 Edition
8. Staying Engaged with Api 5l 45 Edition
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Api 5l 45 Edition
9. Balancing eBooks and Physical Books Api 5l 45 Edition
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Api 5l 45 Edition
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Api 5l 45 Edition
 - Setting Reading Goals Api 5l 45 Edition
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Api 5l 45 Edition
 - Fact-Checking eBook Content of Api 5l 45 Edition
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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