

# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.358 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182.282 miles/s	= 299.79 M m/s

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1180	80	.80
	0.32	0.0080		1.75	0.0440	1/16	4.80	0.1215	79	.78
	0.35	0.0088		1.80	0.0455	1/8	4.90	0.1250	78	.76
	0.38	0.0095		1.85	0.0470	3/16	5.00	0.1285	77	.74
	0.40	0.0100		1.90	0.0485	1/4	5.10	0.1320	76	.72
	0.42	0.0105		1.95	0.0495	5/16	5.20	0.1355	75	.70
	0.45	0.0112		2.00	0.0510	3/8	5.30	0.1390	74	.68
1/16	0.38	0.0150		2.50	0.0625		5.40	0.1425	73	.66
	0.42	0.0156		2.55	0.0640		5.50	0.1460	72	.64
	0.45	0.0162		2.60	0.0655		5.60	0.1495	71	.62
	0.48	0.0168		2.65	0.0670		5.70	0.1530	70	.60
	0.50	0.0175		2.70	0.0685		5.80	0.1565	69	.58
	0.52	0.0180		2.75	0.0700		5.90	0.1600	68	.56
	0.55	0.0187		2.80	0.0715		6.00	0.1635	67	.54
	0.58	0.0200		2.85	0.0730		6.10	0.1670	66	.52

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.75	0.2425		12.40	0.4450		19.00	0.7480	80	2.80
1/8	6.80	0.2448		12.50	0.4500	1/8	19.25	0.7575	79	2.75
	6.90	0.2500		12.60	0.4550	1/4	19.50	0.7670	78	2.70
	7.00	0.2550		12.70	0.4600	3/16	19.75	0.7765	77	2.65
	7.10	0.2600		12.80	0.4650	1/4	20.00	0.7860	76	2.60
	7.20	0.2650		12.90	0.4700	5/16	20.25	0.7955	75	2.55
	7.30	0.2700		13.00	0.4750	3/8	20.50	0.8050	74	2.50
	7.40	0.2750		13.10	0.4800	1/2	20.75	0.8145	73	2.45
	7.50	0.2800		13.20	0.4850	5/8	21.00	0.8240	72	2.40
	7.60	0.2850		13.30	0.4900	3/4	21.25	0.8335	71	2.35
	7.70	0.2900		13.40	0.4950	1	21.50	0.8430	70	2.30
	7.80	0.2950		13.50	0.5000	1 1/8	21.75	0.8525	69	2.25
	7.90	0.3000		13.60	0.5050	1 1/4	22.00	0.8620	68	2.20
	8.00	0.3050		13.70	0.5100	1 3/8	22.25	0.8715	67	2.15
	8.10	0.3100		13.80	0.5150	1 1/2	22.50	0.8810	66	2.10
	8.20	0.3150		13.90	0.5200	1 3/4	22.75	0.8905	65	2.05
	8.30	0.3200		14.00	0.5250	2	23.00	0.9000	64	2.00
	8.40	0.3250		14.10	0.5300	2 1/8	23.25	0.9095	63	1.95
	8.50	0.3300		14.20	0.5350	2 1/4	23.50	0.9190	62	1.90
	8.60	0.3350		14.30	0.5400	2 3/8	23.75	0.9285	61	1.85
	8.70	0.3400		14.40	0.5450	2 1/2	24.00	0.9380	60	1.80
	8.80	0.3450		14.50	0.5500	2 5/8	24.25	0.9475	59	1.75
	8.90	0.3500		14.60	0.5550	3	24.50	0.9570	58	1.70
	9.00	0.3550		14.70	0.5600	3 1/8	24.75	0.9665	57	1.65

SIZE AND LETTER SIZES

# Zeus Engineering Book

**Tobias Bleicker**



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## **Table of Contents Zeus Engineering Book**

1. Understanding the eBook Zeus Engineering Book
  - The Rise of Digital Reading Zeus Engineering Book
  - Advantages of eBooks Over Traditional Books
2. Identifying Zeus Engineering Book
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Zeus Engineering Book
  - User-Friendly Interface
4. Exploring eBook Recommendations from Zeus Engineering Book
  - Personalized Recommendations
  - Zeus Engineering Book User Reviews and Ratings
  - Zeus Engineering Book and Bestseller Lists
5. Accessing Zeus Engineering Book Free and Paid eBooks

- Zeus Engineering Book Public Domain eBooks
  - Zeus Engineering Book eBook Subscription Services
  - Zeus Engineering Book Budget-Friendly Options
6. Navigating Zeus Engineering Book eBook Formats
    - ePub, PDF, MOBI, and More
    - Zeus Engineering Book Compatibility with Devices
    - Zeus Engineering Book Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Zeus Engineering Book
    - Highlighting and Note-Taking Zeus Engineering Book
    - Interactive Elements Zeus Engineering Book
  8. Staying Engaged with Zeus Engineering Book
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Zeus Engineering Book
  9. Balancing eBooks and Physical Books Zeus Engineering Book
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Zeus Engineering Book
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Zeus Engineering Book
    - Setting Reading Goals Zeus Engineering Book
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Zeus Engineering Book
    - Fact-Checking eBook Content of Zeus Engineering Book
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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