

# FUNDAMENTALS OF METAL FORMING

## Metal Forming

- Large group of manufacturing processes in which plastic deformation is used to change the shape of metal workpieces
- The tool, usually called a **die**, applies stresses that exceed yield strength of metal
- The metal takes a shape determined by the geometry of the die

## Stresses in Metal Forming

- Stresses to plastically deform the metal are usually **compressive**  
Examples: forging, rolling, extrusion
- However, some forming processes:  
    Stretch the metal (**tensile** stresses)  
    Others bend the metal (tensile and compressive)  
    Still others apply **shear** stresses

\*Tensile - capable of being stretched or extended; ductile.  
\*Shear stress - exists when two parts of a material tend to slide across each other in any typical plane of shear upon application of force parallel to that plane.

## Material Properties in Metal Forming

Desirable material properties:

- **Low yield strength and high ductility**

\*Yield strength refers to an indication of maximum stress that can be developed in a material without causing plastic deformation.

These properties are affected by temperature:

**Ductility increases and yield strength decreases** when work temperature is raised

Other factors:

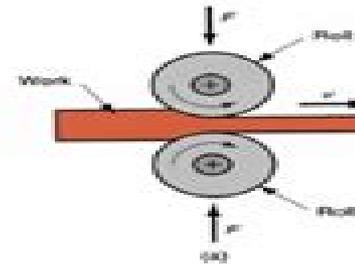
Strain rate and friction

## Bulk Deformation Processes

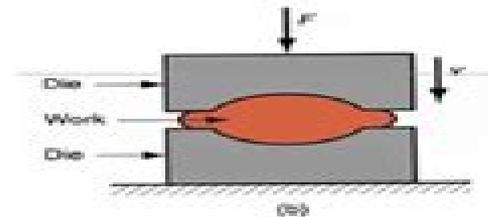
- Characterized by significant deformations and massive shape changes
- "Bulk" refers to workparts with relatively low surface area-to-volume ratios
- Starting work shapes include cylindrical billets and rectangular bars

## BASIC PROCESSES BULK DEFORMATION

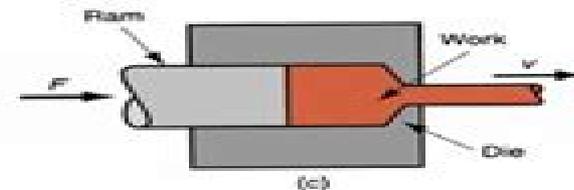
### A. Rolling



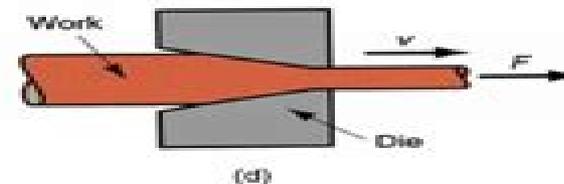
### B. Forging



### C. Extrusion



### D. Drawing



# Handbook Of Metal Forming Processes

**Camilla Rothe**



## **Handbook Of Metal Forming Processes:**

## Whispering the Techniques of Language: An Emotional Quest through **Handbook Of Metal Forming Processes**

In a digitally-driven earth where displays reign great and immediate communication drowns out the subtleties of language, the profound techniques and mental nuances hidden within phrases frequently move unheard. Yet, set within the pages of **Handbook Of Metal Forming Processes** a charming fictional prize blinking with organic emotions, lies an extraordinary journey waiting to be undertaken. Written by an experienced wordsmith, this wonderful opus encourages visitors on an introspective trip, delicately unraveling the veiled truths and profound affect resonating within the very material of each and every word. Within the psychological depths of the touching evaluation, we shall embark upon a honest exploration of the book is core styles, dissect their fascinating writing type, and succumb to the powerful resonance it evokes strong within the recesses of readers hearts.

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