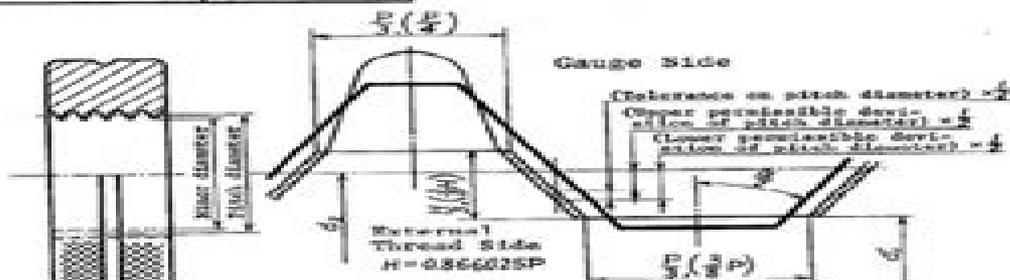


Appendix Table 5. Shape, Dimensions, Permissible Deviations and Tolerance of Not-Go Thread Ring Gauge for Inspection (I R) (Metric Coarse Screw Thread)

Symbol of gauge	
For tolerance class 1 screw thread	I R I
For tolerance class 2 screw thread	I R II
For tolerance class 3 screw thread	I R III



(The thick continuous line shows the basic profile of metric coarse thread.)

Unit:  $\mu\text{m}$

Nominal diameter of screw thread to be inspected	Pitch $P$ (mm)	Basic diameter $d_2$ (mm)	Pitch diameter $d_2$												Pitch diameter $d_2$ (mm)	Standard value of minor diameter of gauge		
			Permissible class 1 screw thread			Permissible class 2 screw thread			Permissible class 3 screw thread			Permissible deviation of all pitch diameters	Permissible deviation of gauge			Permissible deviation of gauge		
			Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance	Lower per-missible deviation	Upper per-missible deviation	Tolerance		Permissible deviation of gauge	Permissible deviation of gauge				
M 1	0.25	0.608	41	50	9	48	60	12	—	—	—	4	78	0.73	0.72	—		
M 1.1*	0.25	0.928	40	34	6	43	53	10	—	—	—	4	78	0.85	0.83	—		
M 1.2	0.25	1.008	41	30	6	48	49	11	—	—	—	4	78	0.93	0.92	—		
M 1.4	0.3	1.205	41	35	6	38	70	11	—	—	—	4	65	1.08	1.05	—		
M 1.6*	0.35	1.474	40	40	6	50	62	12	—	—	—	4	57	1.26	1.26	—		
M 1.7	0.35	1.473	—	—	—	68	80	12	—	—	—	4	57	—	1.34	—		
M 1.8*	0.35	1.573	46	40	6	50	82	12	—	—	—	4	57	1.46	1.46	—		
M 2	0.4	1.745	46	40	6	68	80	12	—	—	—	4	54	1.59	1.55	—		
M 2.2*	0.45	1.908	44	46	4	69	94	11	—	—	—	4	46	1.77	1.75	—		
M 2.3	0.4	2.045	—	—	—	68	80	12	—	—	—	4	54	—	1.85	—		
M 2.5*	0.45	2.208	54	—	6	74	94	11	—	—	—	4	40	2.07	2.05	—		
M 2.6	0.45	2.308	—	—	—	78	90	12	—	—	—	4	45	—	2.10	—		
M 3 x 0.5*	0.5	2.673	54	48	6	103	95	11	—	—	—	4	40	2.52	2.47	—		
M 3.5	0.6	3.120	50	50	0	108	100	11	—	—	—	4	36	2.80	2.84	—		
M 4 x 0.7*	0.7	3.545	62	56	6	109	112	11	—	—	—	4	32	3.34	3.28	—		
M 4.5	0.75	4.013	66	60	6	128	120	11	—	—	—	4	30	3.74	3.68	—		
M 5 x 0.8*	0.8	4.480	66	60	6	127	119	11	280	174	13	4	29	4.23	4.19	4.14		
M 6	1	5.350	74	78	4	128	130	11	282	170	12	4	24	4.99	4.93	4.89		
M 7	1	6.350	76	78	6	130	130	11	282	170	12	4	24	5.99	5.93	5.89		
M 8	1.25	7.288	80	80	0	150	150	11	282	170	12	4	20	6.75	6.68	6.64		

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  - Advantages of eBooks Over Traditional Books
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  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Jis B Free
  - User-Friendly Interface
4. Exploring eBook Recommendations from Jis B Free
  - Personalized Recommendations
  - Jis B Free User Reviews and Ratings
  - Jis B Free and Bestseller Lists
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    - Highlighting and Note-Taking Jis B Free
    - Interactive Elements Jis B Free
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    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Jis B Free
  9. Balancing eBooks and Physical Books Jis B Free
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Jis B Free
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Jis B Free
    - Setting Reading Goals Jis B Free
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Jis B Free
    - Fact-Checking eBook Content of Jis B Free
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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