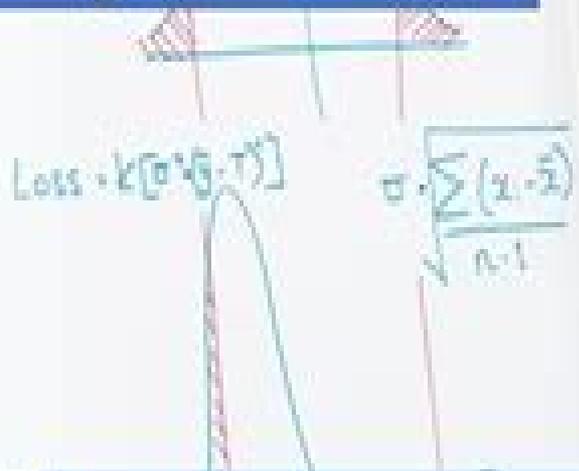


# Minitab Tutorial – Taguchi L12 Analysis


$$\text{Loss} = k[(\sigma/6) - T]^2$$

$$\sigma = \sqrt{\frac{\sum (x_i - \bar{x})^2}{n-1}}$$

Paul Allen

[Paul.Allen@allenp.co.uk](mailto:Paul.Allen@allenp.co.uk)



**Complexity Made Simple**

# Minitab Taguchi Tutorial

**Liyong Dong**



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