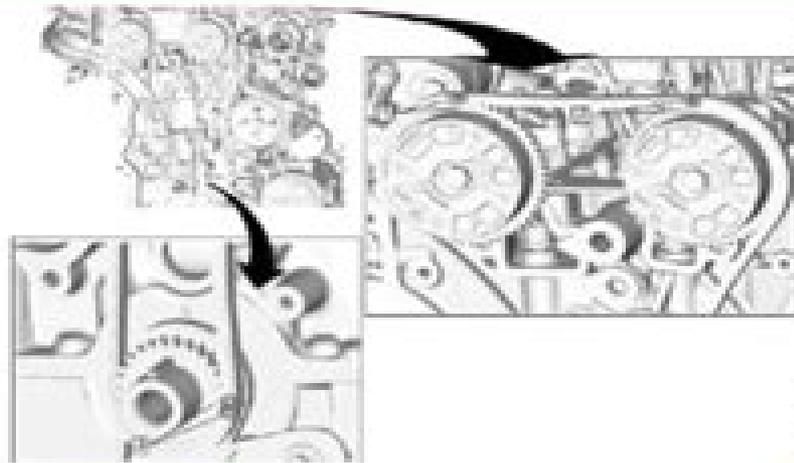


# Buick Encore 2017-2020 Workshop Manual



**Fig. 42. Timing Chain Marks**  
Courtesy of GENERAL MOTORS COMPANY

2. Ensure that the colored link (1) matches to the arrow on the crankshaft sprocket.
3. Ensure that the colored links (1, 2) match to the marks on the crankshaft position adjuster.



**Fig. 43. Timing Chain Tension. Timing Chain Tensioner Bolt And Cover**  
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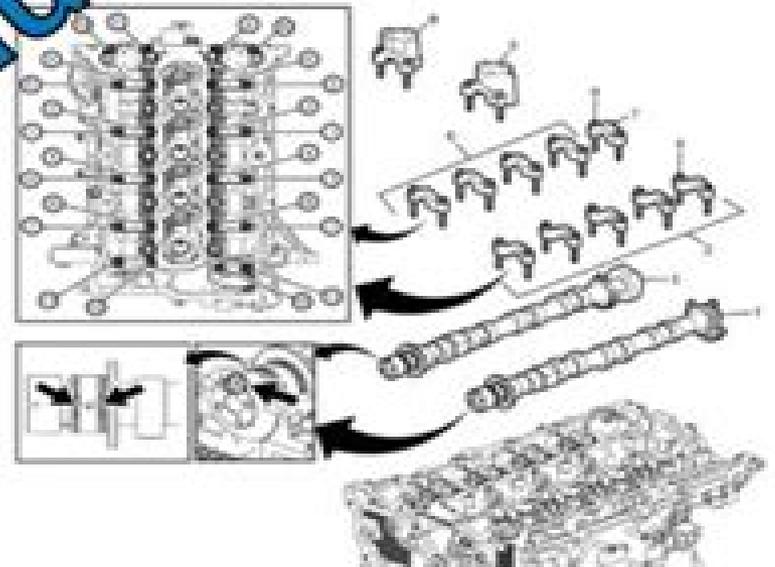
4. Install a NEW gasket.
5. Install Timing Chain (1).

**CAUTION:** **Laxness Caution.**

6. Install and tighten Timing Chain Tensioner Bolt (4) (Qty: 2) to 25 N·m (18 ft·lb).
7. Remove the suitable tool (3) from the timing chain tensioner.

Callout	Component Name
1	Hydraulic Valve Lock Adjuster Assembly Procedure Insert the lock adjuster in the bore in the cylinder head. Apply lubricant to the lock adjuster, refer to <a href="#">Lubrication, Fluids, Lubricants, and Seals</a> .
2	Hydraulic Valve Lock Adjuster Arm Assembly <b>NOTE:</b> Use the lock adjuster arm must be in the original position on the camshaft. If the camshaft is to be replaced, the lock adjuster arm actuated by the camshaft must also be replaced. Procedure 1. Apply lubricant to the lock adjuster arm, refer to <a href="#">Lubrication, Fluids, Lubricants, and Seals</a> . 2. Place the lock adjuster arm on the top of the valve stem and on the lock adjuster. 3. Apply the lock adjuster arm, refer to <a href="#">Lubrication, Fluids, Lubricants, and Seals</a> .

**Camshaft Bearings and Shimless**



**Fig. 44. Camshaft Bearings and Camshaft**  
Courtesy of GENERAL MOTORS COMPANY

**Camshaft Bearings and Camshaft Installation**

Callout	Component Name
---------	----------------

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